

Forward-Looking Statements

Certain statements in this financial review relate to future events and expectations and are forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995. Words such as "believe," "estimate," "will be," "will," "would," "expect," "anticipate," "plan," "forecast," "target," "guide," "project," "intend," "could," "should" or other similar words or expressions often identify forward-looking statements. All statements other than statements of historical fact are forward-looking statements, including, without limitation, statements regarding our outlook, projections, forecasts or trend descriptions. These statements do not guarantee future performance and speak only as of the date they are made, and we do not undertake to update our forward-looking statements.

Caterpillar's actual results may differ materially from those described or implied in our forward-looking statements based on a number of factors, including, but not limited to: (i) global and regional economic conditions and economic conditions in the industries we serve; (ii) commodity price changes, material price increases, fluctuations in demand for our products or significant shortages of material; (iii) government monetary or fiscal policies; (iv) political and economic risks, commercial instability and events beyond our control in the countries in which we operate; (v) international trade policies and their impact on demand for our products and our competitive position, including the imposition of new tariffs or changes in existing tariff rates; (vi) our ability to develop, produce and market quality products that meet our customers' needs; (vii) the impact of the highly competitive environment in which we operate on our sales and pricing; (viii) information technology security threats and computer crime; (ix) inventory management decisions and sourcing practices of our dealers and our OEM customers; (x) a failure to realize, or a delay in realizing, all of the anticipated benefits of our acquisitions, joint ventures or divestitures; (xi) union disputes or other employee relations issues; (xii) adverse effects of unexpected events; (xiii) disruptions or volatility in global financial markets limiting our sources of liquidity or the liquidity of our customers, dealers and suppliers; (xiv) failure to maintain our credit ratings and potential resulting increases to our cost of borrowing and adverse effects on our cost of funds, liquidity, competitive position and access to capital markets; (xv) our Financial Products segment's risks associated with the financial services industry; (xvi) changes in interest rates or market liquidity conditions; (xvii) an increase in delinquencies, repossessions or net losses of Cat Financial's customers; (xviii) currency fluctuations; (xix) our or Cat Financial's compliance with financial and other restrictive covenants in debt agreements; (xx) increased pension plan funding obligations; (xxi) alleged or actual violations of trade or anti-corruption laws and regulations; (xxii) additional tax expense or exposure, including the impact of U.S. tax reform; (xxiii) significant legal proceedings, claims, lawsuits or government investigations; (xxiv) new regulations or changes in financial services regulations; (xxv) compliance with environmental laws and regulations; (xxvi) catastrophic events, including global pandemics such as the COVID-19 pandemic; and (xxvii) other factors described in more detail in Caterpillar's Forms 10-Q, 10-K and other filings with the Securities and Exchange Commission.

A reconciliation of non-GAAP financial information can be found in our press release describing third-quarter 2023 financial results which is available on our website at www.caterpillar.com/earnings.



Strong Performance

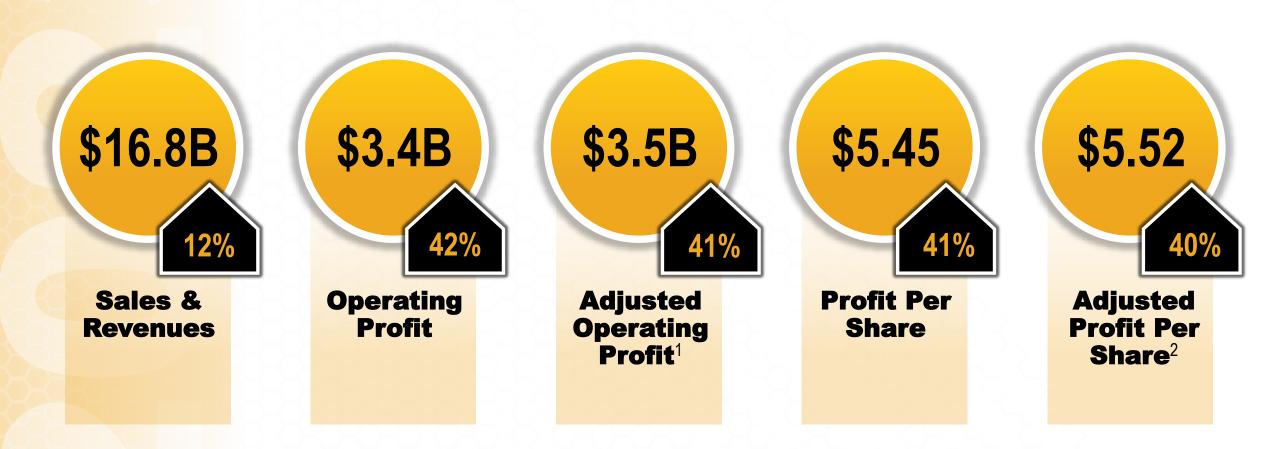


ACROSS MOST END MARKETS EXECUTING OUR
STRATEGY FOR
LONG-TERM
PROFITABLE
GROWTH



Key Takeaways

Third Quarter 2023 vs. Third Quarter 2022



¹ Adjusted operating profit is a non-GAAP measure, and a reconciliation to the most directly comparable GAAP measure is included in the appendix.



² Third-quarter 2023 adjusted profit per share excluded restructuring costs of \$0.07 per share. Third-quarter 2022 adjusted profit per share excluded restructuring costs of \$0.08 per share.

ME&T Free Cash Flow¹ and Capital Deployment



September YTD ME&T Free Cash Flow¹

Expect to return substantially all ME&T Free Cash Flow¹ to shareholders over time



Returned to Shareholders September YTD

Through share repurchases and dividends



Dividend Aristocrat

Higher annual dividends to shareholders for 30 consecutive years²

¹ ME&T free cash flow represents ME&T operating cash flow less capital expenditures, excluding discretionary pension contributions. A reconciliation of ME&T net cash provided by operating activities to ME&T free cash flow is included in the appendix.
2 With dividend payable on Nov 20, 2023, Caterpillar will have paid higher dividends for 30 years (announced October 2023).



End Market Commentary





Sustainability

Cat® 980 XE



Cat® G3600 Gen 2



Albemarle



Financial Results Summary

Third Quarter 2023 vs. Third Quarter 2022

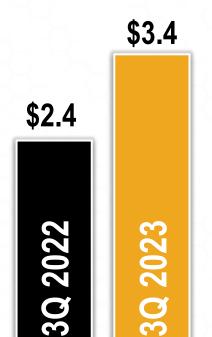
SALES & REVENUES

(in billions of dollars)

\$16.8

OPERATING PROFIT

(in billions of dollars)



ADJUSTED PROFIT PER SHARE¹

(in dollars)



3Q 2022

\$15.0

WE HELP OUR CUSTOMERS BUILD A BETTER, MORE SUSTAINABLE WORLD.

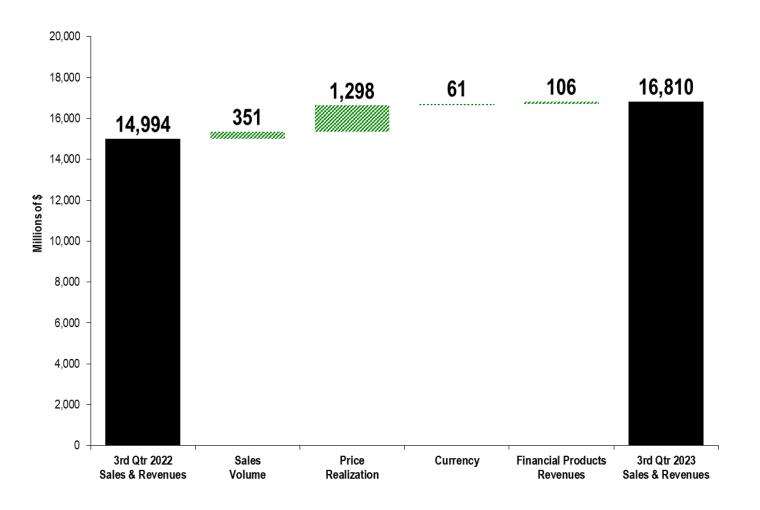
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¹ Third-quarter 2023 adjusted profit per share excluded restructuring costs of \$0.07 per share. Third-quarter 2022 adjusted profit per share excluded restructuring costs of \$0.08 per share.

Consolidated Sales and Revenues

Third Quarter 2023 vs. Third Quarter 2022



3rd Quarter Highlights

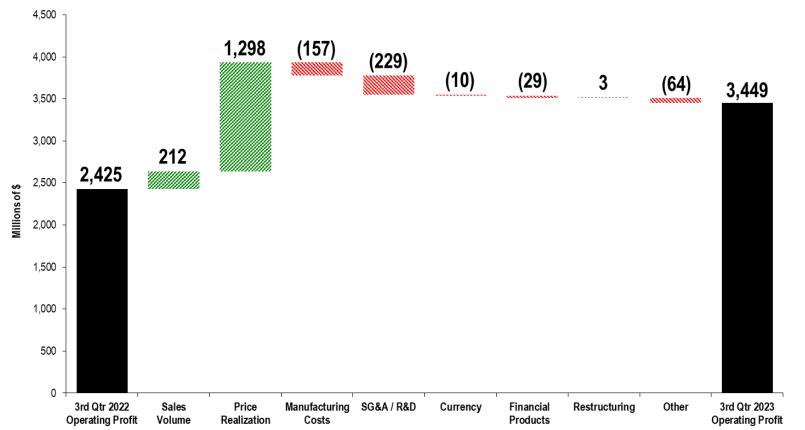
Sales & Revenues Increased \$1.8B or 12%

- Favorable impact from price realization and sales volume
- Sales increased across the three primary segments



Consolidated Operating Profit

Third Quarter 2023 vs. Third Quarter 2022



3rd Quarter Highlights

Operating Profit Increased \$1.0B or 42%

- Favorable price realization, including a favorable geographic mix, and higher sales volume
- Partially offset by higher SG&A/R&D expenses and higher manufacturing costs

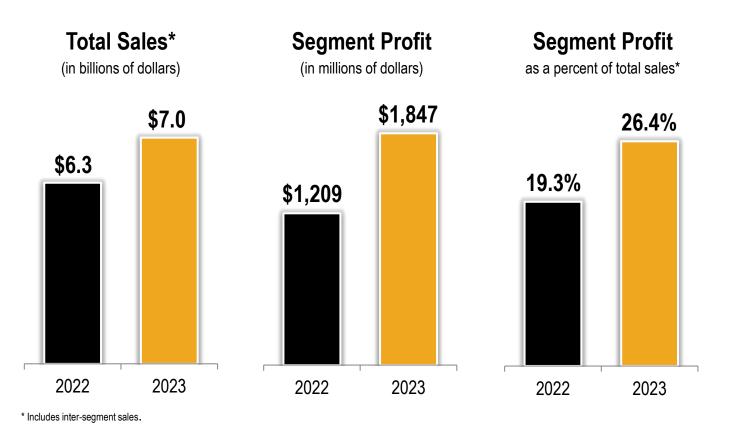
Operating Profit Margin of 20.5%
Adjusted Operating Profit Margin¹ of 20.8%



¹ Adjusted operating profit margin is a non-GAAP measure, and a reconciliation to the most directly comparable GAAP measure is included in the appendix.

Construction Industries

Third Quarter 2023 vs. Third Quarter 2022



3rd Quarter Highlights

Total Sales Increased \$723M or 12%

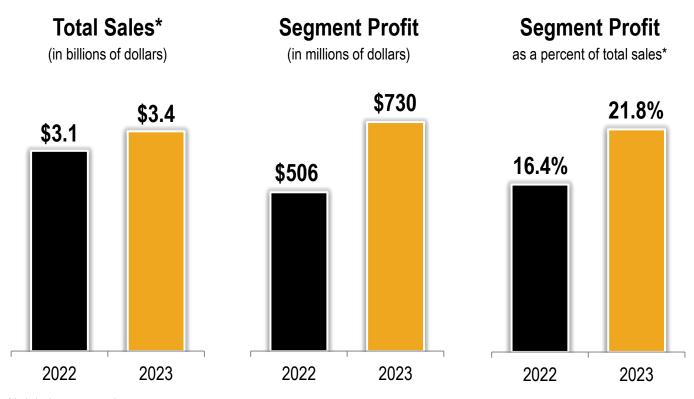
- North America Higher sales volume and favorable price realization
- Latin America Lower sales volume, partially offset by favorable price realization
- EAME Favorable price realization and favorable currency impacts
- Asia/Pacific Lower sales volume

Segment Profit Increased \$638M or 53%

• Favorable price realization

Resource Industries

Third Quarter 2023 vs. Third Quarter 2022



3rd Quarter Highlights

Total Sales Increased \$264M or 9%

 Favorable price realization, partially offset by lower sales volume

Segment Profit Increased \$224M or 44%

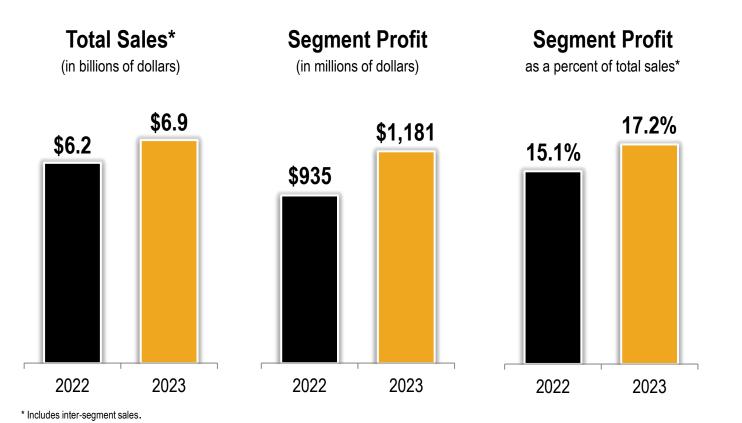
- Favorable price realization
- Partially offset by lower sales volume, including an unfavorable mix of products



Includes inter-segment sales.

Energy & Transportation

Third Quarter 2023 vs. Third Quarter 2022



WE HELP OUR CUSTOMERS BUILD A BETTER, MORE SUSTAINABLE WORLD.

3rd Quarter Highlights

Total Sales Increased \$673M or 11%

- Oil and Gas Increase in turbine and turbine-related services as well as reciprocating engines used in well-servicing
- Power Generation Increase in large reciprocating engines
- Industrial Increase in sales primarily in EAME and Latin America
- Transportation Increase in rail services

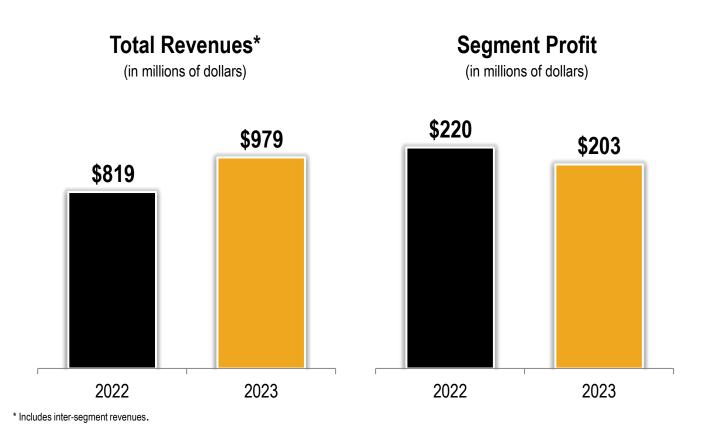
Segment Profit Increased \$246M or 26%

- Favorable price realization and higher sales volume
- Partially offset by higher SG&A/R&D expenses, higher manufacturing costs and unfavorable currency impacts



Financial Products

Third Quarter 2023 vs. Third Quarter 2022



3rd Quarter Highlights

Total Revenues Increased \$160M or 20%

Higher average financing rates across all regions

Segment Profit Decreased \$17M or 8%

- Decrease mainly due to the absence of prior year reserve releases for credit losses at Cat Financial
- Partially offset by a favorable impact from mark-tomarket adjustments

ME&T Free Cash Flow¹ and Capital Deployment



September YTD ME&T Free Cash Flow¹

Expect to exceed the ME&T free cash flow¹ target range² of \$4B - \$8B for the full year



Returned to Shareholders September YTD

Through share repurchases and dividends



Enterprise Cash Balance

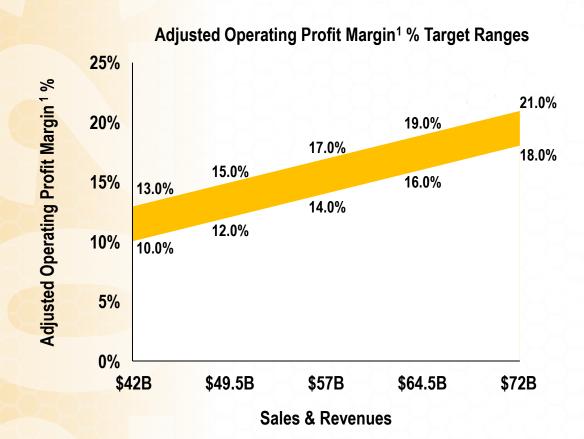
In addition, hold \$4.3B in liquid marketable securities

¹ME&T free cash flow represents ME&T operating cash flow less capital expenditures, excluding discretionary pension contributions. A reconciliation of ME&T net cash provided by operating activities to ME&T free cash flow is included in the appendix.

²Target based on Caterpillar Investor Day held in 2022. Caterpillar communicated a ME&T free cash flow target in the range of \$4B to \$8B annually.



Key Thoughts As We Look Ahead



- Expect slightly higher fourth-quarter 2023 sales and revenues vs fourth-quarter 2022
- Adjusted operating profit margin¹ in fourth quarter of 2023 expected to be lower than third quarter of 2023
- Full-year 2023 adjusted operating profit margin¹ expected to be slightly above the targeted range² relative to the corresponding expected level of sales
- ME&T free cash flow³ expected to exceed our \$4B to \$8B range for the full year

³ ME&T free cash flow represents ME&T operating cash flow less capital expenditures, excluding discretionary pension contributions. A reconciliation of ME&T net cash provided by operating activities to ME&T free cash flow is included in the appendix.



¹ Adjusted operating profit margin is a non-GAAP measure, and a reconciliation to the most directly comparable GAAP measure is included in the appendix.

² 2023 adjusted operating profit margin target based on expected sales level and was communicated during the 4Q 2022 earnings call.

Third-Quarter 2023 Key Takeaways

PROFIT PER
SHARE¹
\$15.98

3Q ADJUSTED
OPERATING
PROFIT MARGIN²
INCREASED TO 20.8%

YTD
ME&T FREE CASH
FLOW³
\$6.8B

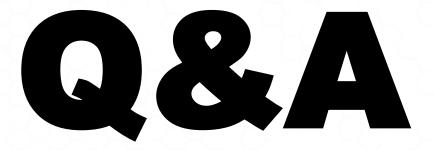
EXECUTING OUR STRATEGY FOR LONG-TERM PROFITABLE GROWTH



¹Adjusted profit per share for year-to-date 2023 excluded restructuring costs of \$1.30 per share, which included \$1.13 per share for the divestiture of the company's Longwall business and \$0.17 per share of other restructuring costs. It also excluded a discrete tax benefit to adjust deferred tax balances of \$0.17 per share.

² Adjusted operating profit margin is a non-GAAP measure, and a reconciliation to the most directly comparable GAAP measure is included in the appendix.

³ ME&T free cash flow represents ME&T operating cash flow less capital expenditures, excluding discretionary pension contributions. A reconciliation of ME&T net cash provided by operating activities to ME&T free cash flow is included in the appendix.



2024 Caterpillar Earnings Call Schedule

Earnings Quarter	Release Date	Call Time
4 th Quarter 2023	Monday, February 5, 2024	8:30 a.m. Eastern
1st Quarter 2024	Thursday, April 25, 2024	8:30 a.m. Eastern
2 nd Quarter 2024	Tuesday, August 6, 2024	8:30 a.m. Eastern
3 rd Quarter 2024	Wednesday, October 30, 2024	8:30 a.m. Eastern

Dealer Inventory and Order Backlog

Dealer Inventories¹

Dealers are independent businesses and control their own inventory. Note: Amounts may not add due to rounding.

Increased

\$0.6B

3Q 2023

vs. 2Q 2023

Increased

\$0.7B

3Q 2022

vs. 2Q 2022

Unfavorable

\$0.1B

3Q 2023

Impact on Total Sales

Order Backlog

Decreased

\$2.6B

3Q 2023

vs. 2Q 2023

Increased

\$0.3B

2Q 2023

vs. 1Q 2023

Decreased

\$1.9B

3Q 2023

vs. 3Q 2022

Key Thoughts As We Look Ahead

- Restructuring expense expected to be about \$700 million for the full year
- Capex about \$1.5 billion for the full year
- Estimated global tax rate of about 22.5%, excluding discrete items



Non-GAAP Financial Measures

(Dollars in millions except per share data)	Operating Profit		Operating Profit Margin		Profit Before Taxes		rovision Benefit) r Income Taxes	Effective Tax Rate	Profit		Profit per Share		
Three Months Ended September 30, 2023 - U.S. GAAP	\$	3,449	20.5 %	\$	3,515	\$	734	20.9 %	\$	2,794	\$	5.45	
Restructuring costs		46	0.3 %		46		10	20.0 %		36		0.07	
Three Months Ended September 30, 2023 - Adjusted	\$	3,495	20.8 %	\$	3,561	\$	744	20.9 %	\$	2,830	\$	5.52	
Three Months Ended September 30, 2022 - U.S. GAAP	\$	2,425	16.2 %	\$	2,558	\$	527	20.6 %	\$	2,041	\$	3.87	
Restructuring costs		49	0.3 %		49		9	18.4 %	_	40		0.08	
Three Months Ended September 30, 2022 - Adjusted	\$	2,474	16.5 %	\$	2,607	\$	536	20.6 %	\$	2,081	\$	3.95	
Nine Months Ended September 30, 2023- U.S. GAAP	\$	9,832	19.7 %	\$	9,801	\$	2,194	22.4 %	\$	7,659	\$	14.85	
Restructuring costs - Longwall divestiture		586	1.2 %		586		_	— %		586		1.13	
Other restructuring costs		102	0.1 %		102		21	20.0 %		81		0.17	
Deferred tax valuation allowance adjustments			— % .				88	— %		(88)		(0.17)	
Nine Months Ended September 30, 2023 - Adjusted	\$	10,520	21.0 %	\$	10,489	\$	2,303	22.0 %	\$	8,238	\$	15.98	
Nine Months Ended September 30, 2022 - U.S. GAAP	\$	6,224	14.5 %	\$	6,653	\$	1,423	21.4 %	\$	5,251	\$	9.85	
Restructuring costs	_	90	0.2 %		90	_	13	14.0 %	_	77		0.14	
Nine Months Ended September 30, 2022 - Adjusted	\$	6,314	14.7 %	\$	6,743	\$	1,436	21.3 %	\$	5,328	\$	9.99	

Note: Amounts may not add due to rounding.



Reconciliation of ME&T Cash Flow from Operations to ME&T Free Cash Flow

(USD in billions)	3Q 2022 3Q 2023				•	022	Sep YTD 2023		
ME&T cash flow from operations	\$	1.9	\$	3.3	\$	3.2	\$	8.0	
ME&T capital expenditures		(0.3)		(0.4)		(0.9)		(1.1)	
Payments made related to settlements with IRS	<u> </u>	0.5				0.5			
ME&T free cash flow	\$	2.1	\$	2.9	\$	2.8	\$	6.8	

Note: Amounts may not add due to rounding.

Note: See reconciliation of ME&T cash flow from operations to consolidated net cash provided by operating activities in the Supplemental Data for Statement of Cash Flow contained in our quarter 10-Q filling.