WE HELP OUR CUSTOMERS BUILD A BETTER, MORE SUSTAINABLE WORLD

First Quarter 2023 Financial Review

April 27, 2023



Forward-Looking Statements

Certain statements in this financial review relate to future events and expectations and are forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995. Words such as "believe," "estimate," "will be," "will," "would," "expect," "anticipate," "plan," "forecast," "target," "guide," "project," "intend," "could," "should" or other similar words or expressions often identify forward-looking statements. All statements other than statements of historical fact are forward-looking statements, including, without limitation, statements regarding our outlook, projections, forecasts or trend descriptions. These statements do not guarantee future performance and speak only as of the date they are made, and we do not undertake to update our forward-looking statements.

Caterpillar's actual results may differ materially from those described or implied in our forward-looking statements based on a number of factors, including, but not limited to: (i) global and regional economic conditions and economic conditions in the industries we serve; (ii) commodity price changes, material price increases, fluctuations in demand for our products or significant shortages of material; (iii) government monetary or fiscal policies; (iv) political and economic risks, commercial instability and events beyond our control in the countries in which we operate; (v) international trade policies and their impact on demand for our products and our competitive position, including the imposition of new tariffs or changes in existing tariff rates; (vi) our ability to develop, produce and market quality products that meet our customers' needs; (vii) the impact of the highly competitive environment in which we operate on our sales and pricing; (viii) information technology security threats and computer crime; (ix) inventory management decisions and sourcing practices of our dealers and our OEM customers; (x) a failure to realize, or a delay in realizing, all of the anticipated benefits of our acquisitions, joint ventures or divestitures; (xi) union disputes or other employee relations issues; (xii) adverse effects of unexpected events; (xiii) disruptions or volatility in global financial markets limiting our sources of liquidity or the liquidity of our customers, dealers and suppliers; (xiv) failure to maintain our credit ratings and potential resulting increases to our cost of borrowing and adverse effects on our cost of funds, liquidity, competitive position and access to capital markets; (xv) our Financial Products segment's risks associated with the financial services industry; (xvi) changes in interest rates or market liquidity conditions; (xvii) an increase in delinquencies, repossessions or net losses of Cat Financial's customers; (xviii) currency fluctuations; (xix) our or Cat Financial's compliance with financial and other restrictive covenants in debt agreements; (xx) increased pension plan funding obligations; (xxi) alleged or actual violations of trade or anti-corruption laws and regulations; (xxii) additional tax expense or exposure, including the impact of U.S. tax reform; (xxiii) significant legal proceedings, claims, lawsuits or government investigations; (xxiv) new regulations or changes in financial services regulations; (xxv) compliance with environmental laws and regulations; (xxvi) catastrophic events, including global pandemics such as the COVID-19 pandemic; and (xxvii) other factors described in more detail in Caterpillar's Forms 10-Q, 10-K and other filings with the Securities and Exchange Commission.

A reconciliation of non-GAAP financial information can be found in our press release describing first-quarter 2023 financial results which is available on our website at www.caterpillar.com/earnings.

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Strong Performance

THANK YOU TO OUR GLOBAL TEAM

HEALTHY DEMAND ACROSS MOST END MARKETS

EXECUTING OUR STRATEGY FOR LONG-TERM PROFITABLE GROWTH

WE HELP OUR CUSTOMERS BUILD A BETTER, MORE SUSTAINABLE WORLD.



Key Takeaways First Quarter 2023 vs First Quarter 2022



Adjusted operating profit is a non-GAAP measure, and a reconciliation to the most directly comparable GAAP measure is included in the appendix.

² First-quarter 2023 adjusted profit per share excluded restructuring costs of \$1.17 per share, which included \$1.13 per share for the impact of the divestiture of the company's Longwall business and \$0.04 per share of other restructuring costs. First-quarter 2022 adjusted profit per share excluded restructuring costs of \$0.02 per share.



ME&T Free Cash Flow¹ and Capital Deployment

1Q 2023 EARNINGS RELEASE



Expect to return substantially all ME&T Free Cash Flow¹ to shareholders over time



Through dividends and share repurchases

29 years

Dividend Aristocrat

Paid higher annual dividends to shareholders for 29 consecutive years

1ME&T free cash flow represents ME&T operating cash flow less capital expenditures, excluding discretionary pension contributions. A reconciliation of ME&T net cash provided by operating activities to ME&T free cash flow is included in the appendix.



End Market Commentary

1Q 2023 EARNINGS RELEASE

RESOURCE INDUSTRIES

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ENERGY & TRANSPORTATION

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CONSTRUCTION INDUSTRIES





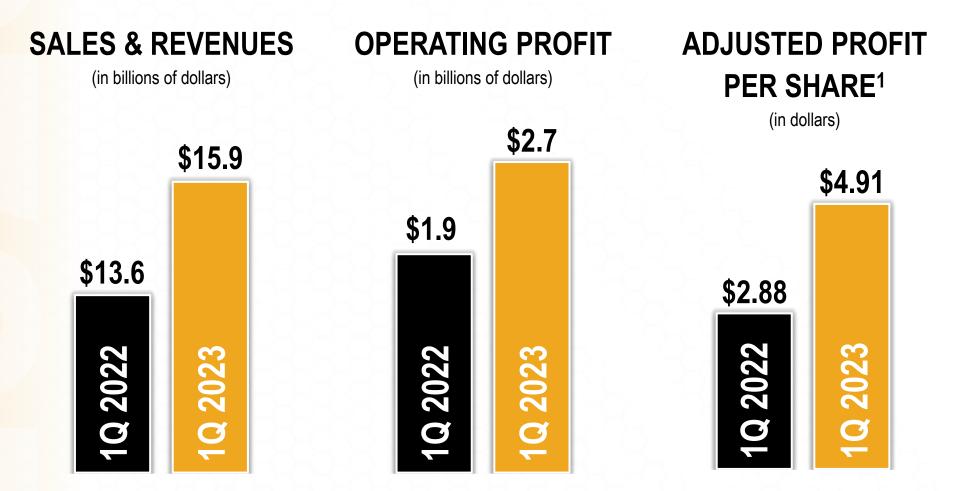
Helping our customers achieve their climate-related objectives while improving operational efficiencies

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Financial Results Summary

First Quarter 2023 vs First Quarter 2022

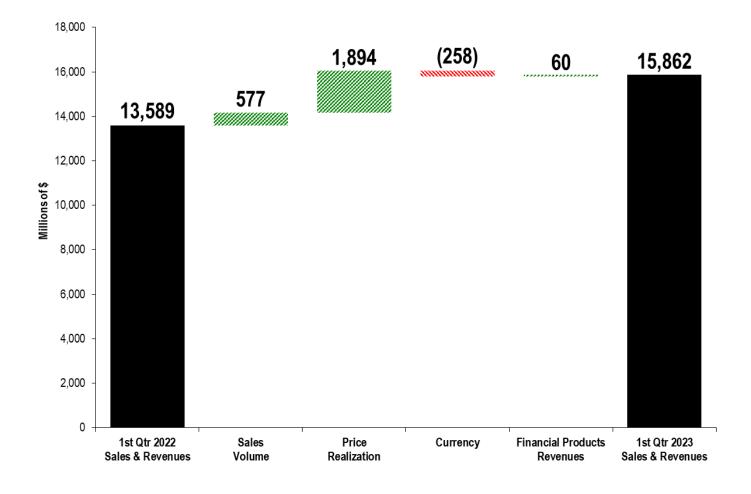


1 First-quarter 2023 adjusted profit per share excluded restructuring costs of \$1.17 per share, which included \$1.13 per share for the impact of the divestiture of the company's Longwall business and \$0.04 per share of other restructuring costs. First-quarter 2022 adjusted profit per share excluded restructuring costs of \$0.02 per share.



Consolidated Sales and Revenues

First Quarter 2023 vs First Quarter 2022



1Q 2023 EARNINGS RELEASE

1st Quarter Highlights

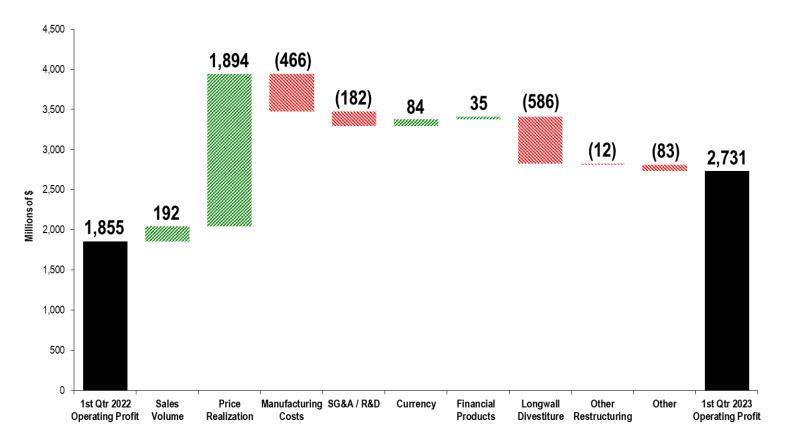
Sales & Revenues Increased \$2.3B or 17%

- Favorable impact from price realization and sales volume
- Partially offset by unfavorable currency impacts
- Sales increased across the three primary segments



Consolidated Operating Profit

First Quarter 2023 vs First Quarter 2022



1st Quarter Highlights

Operating Profit Increased \$876M or 47%

- Favorable price realization and sales volume
- Partially offset by impact of the divestiture of the company's Longwall business and higher manufacturing costs
- Unfavorable manufacturing costs largely reflected higher material costs

Operating Profit Margin of 17.2%

Adjusted Operating Profit Margin¹ of 21.1%

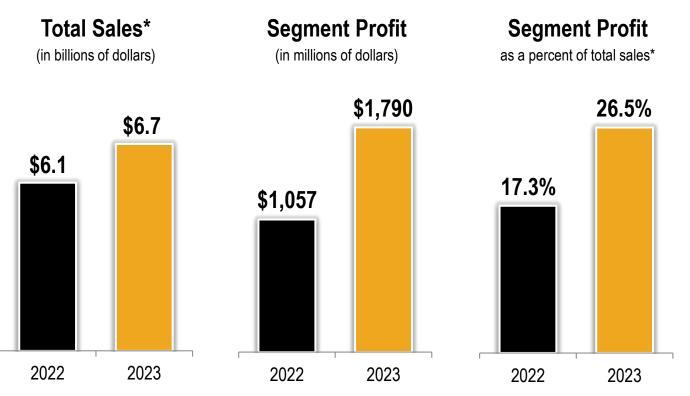
¹ Adjusted operating profit margin is a non-GAAP measure, and a reconciliation to the most directly comparable GAAP measure is included in the appendix.



1Q 2023 EARNINGS RELEASE

Construction Industries

First Quarter 2023 vs First Quarter 2022



^{*} Includes inter-segment sales.

1st Quarter Highlights

Total Sales Increased \$631M or 10%

- North America Favorable price realization and higher sales volume
- Latin America Lower sales volume, partially offset by favorable price realization
- **EAME** Favorable price realization, partially offset by unfavorable currency impacts
- Asia/Pacific Lower sales volume and unfavorable currency impacts, partially offset by favorable price realization

Segment Profit Increased \$733M or 69%

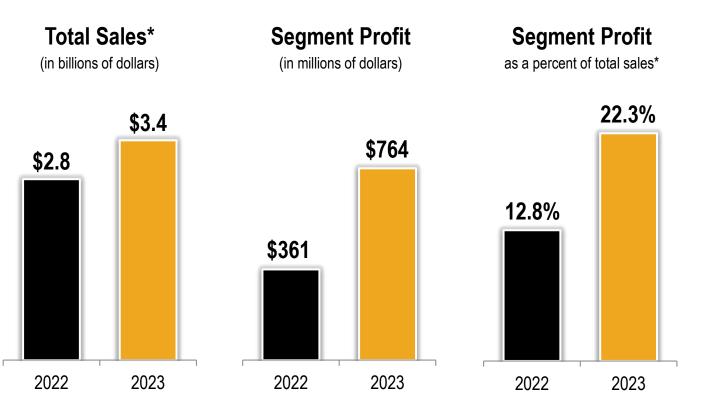
- Favorable price realization
- Partially offset by lower sales volume, including an unfavorable mix of products, and higher material costs



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Resource Industries

First Quarter 2023 vs First Quarter 2022



Total Sales Increased \$597M or 21%

• Favorable price realization and higher sales volume

Segment Profit Increased \$403M or 112%

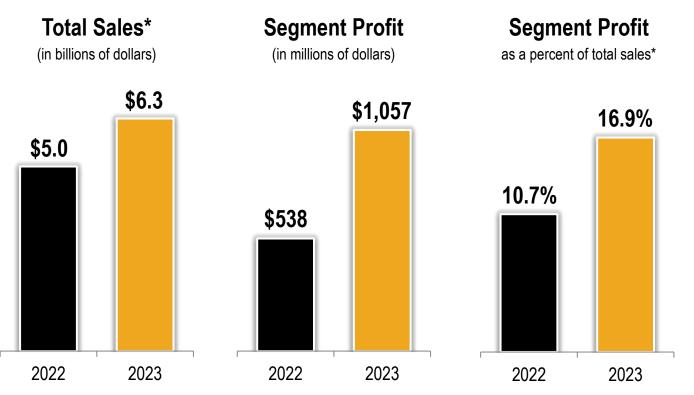
- Favorable price realization and higher sales volume
- Partially offset by higher material costs

* Includes inter-segment sales.



^{1&}lt;sup>st</sup> Quarter Highlights

Energy & Transportation *First Quarter 2023 vs First Quarter 2022*



^{*} Includes inter-segment sales.

1st Quarter Highlights

Total Sales Increased \$1,216M or 24%

- **Oil and Gas** Increase in reciprocating engines aftermarket parts and engines as well as turbine and turbine-related services
- **Power Generation** Increase in large reciprocating engines, and turbine and turbine-related services
- Industrial Increase in sales across all regions
- **Transportation** Increase in rail services and marine, international locomotives were also higher

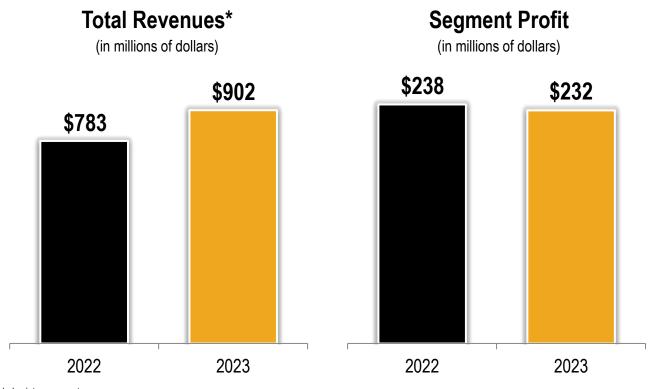
Segment Profit Increased \$519M or 96%

- Favorable price realization and higher sales volume
- Partially offset by higher material costs and higher SG&A/R&D expenses





Financial Products *First Quarter 2023 vs First Quarter 2022*



Includes inter-segment revenues.

1st Quarter Highlights

Total Revenues Increased \$119M or 15%

Higher average financing rates across all regions

Segment Profit Decreased (\$6M) or (3%)

- Unfavorable impacts from equity securities, currency exchange losses and mark-to-market adjustments on derivative contracts
- Partially offset by higher net yield on average earning assets and lower provision for credit losses at Cat Financial



ME&T Free Cash Flow¹ and Capital Deployment

1Q 2023 EARNINGS RELEASE



Expect to be at the top half of the ME&T free cash flow¹ target range²



\$1.0B

Through dividends and share repurchases



Enterprise Cash Balance

Liquidity remains strong

¹ME&T free cash flow represents ME&T operating cash flow less capital expenditures, excluding discretionary pension contributions. A reconciliation of ME&T net cash provided by operating activities to ME&T free cash flow is included in the appendix. ²Target based on Caterpillar Investor Day held in 2022. Caterpillar communicated a ME&T free cash flow target in the range of \$4B to \$8B annually.



Key Thoughts As We Look Ahead

- Expect strong sales to users and no significant change in dealer inventory¹ versus year-end 2022
- Full-year 2023 adjusted operating profit margin² to be in the top half of our target range³
- Expect 2Q 2023 sales to increase vs 1Q 2023 in line with normal seasonality
- Expect 2Q 2023 adjusted operating profit margin² to be lower than 1Q 2023 in line with normal seasonality
- Restructuring expense expected to be about \$700 million for the full year
- Capex of about \$1.5 billion for the full year
- Estimated global tax rate of about 23%, excluding discrete items





First-Quarter 2023 Key Takeaways

SALES GROWTH ACROSS THE THREE PRIMARY SEGMENTS

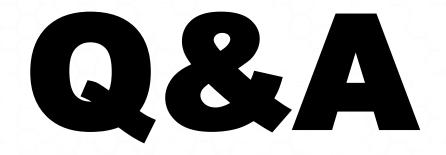
ADJUSTED OPERATING PROFIT MARGIN¹ INCREASED TO 21.1% \$1.4B IN ME&T FREE CASH FLOW² EXECUTING OUR STRATEGY FOR LONG-TERM PROFITABLE GROWTH

¹ Adjusted operating profit margin is a non-GAAP measure, and a reconciliation to the most directly comparable GAAP measure is included in the appendix.

² ME&T free cash flow represents ME&T operating cash flow less capital expenditures, excluding discretionary pension contributions. A reconciliation of ME&T net cash provided by operating activities to ME&T free cash flow is included in the appendix.









2023 Caterpillar Earnings Call Schedule

Earnings Quarter	Release Date	Call Time
2 nd Quarter 2023	Tuesday, August 1, 2023	8:30 a.m. Eastern
3 rd Quarter 2023	Tuesday, October 31, 2023	8:30 a.m. Eastern

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Dealer Inventory and Order Backlog

Dealer Inventories¹

¹ Dealers are independent businesses and control their own inventory. Note: Amounts may not add due to rounding. Increased \$1.4B 1Q 2023 vs. 4Q 2022 Increased \$1.3B 1Q 2022 vs. 4Q 2021

Favorable \$0.1B 1Q 2023 Impact on Total Sales

Order Backlog

About flat \$0.0B 1Q 2023 vs. 4Q 2022 Increased \$0.4B 4Q 2022 vs. 3Q 2022

Increased \$3.9B 1Q 2023 vs. 1Q 2022



Non-GAAP Financial Measures

(Dollars in millions except per share data)	perating Profit	Operating Profit Margin	 Profit Before Taxes	(Be	rovision enefit) for Income Taxes	Effective Tax Rate	 Profit	ofit per Share
Three Months Ended March 31, 2023 - U.S. GAAP	\$ 2,731	17.2 %	\$ 2,634	\$	708	26.9 %	\$ 1,943	\$ 3.74
Restructuring costs - Longwall divestiture	586	3.7 %	586		—	— %	586	1.13
Other restructuring costs	 25	0.2 %	 25		5	20.0 %	 20	0.04
Three Months Ended March 31, 2023 - Adjusted	\$ 3,342	21.1 %	\$ 3,245	\$	713	22.0 %	\$ 2,549	\$ 4.91
Three Months Ended March 31, 2022 - U.S. GAAP	\$ 1,855	13.7 %	\$ 1,999	\$	469	23.4 %	\$ 1,537	\$ 2.86
Restructuring costs	 13	0.1 %	 13		2	1 3.0 %	 11	0.02
Three Months Ended March 31, 2022 - Adjusted	\$ 1,868	13.7 %	\$ 2,012	\$	471	23.4 %	\$ 1,548	\$ 2.88



Reconciliation to U.S. GAAP

Reconciliation of ME&T Cash Flow from Operations to ME&T Free Cash Flow

(USD in billions)	1Q	1Q 2023			
ME&T cash flow from operations	\$	(0.1)	\$	1.8	
ME&T capital expenditures		(0.3)		(0.4)	
ME&T free cash flow	\$	(0.4)	\$	1.4	

Note: Amounts may not add due to rounding. Note: See reconciliation of ME&T cash flow from operations to consolidated net cash provided by operating activities in the Supplemental Data for Statement of Cash Flow contained in our quarter 10-Q filing.

